



# 2024 「中技社科技獎學金」

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## Demonstration of a Conjugated Microporous Polymer-Based Electrochromic Framework Through Metal Catalyst Free Route

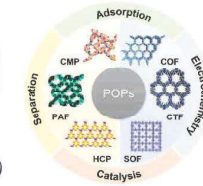
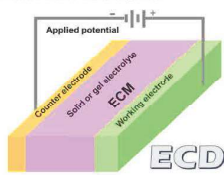
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### Background

Electrochromic materials (ECMs) refers to a special class of materials whose optical properties can be reversibly altered by applied external potential. Any indoor or outdoor device that harnesses ECMs can be regarded as an electrochromic device (ECD).



**Why E-CMPs?**  
Micropores  
 $\pi$ -conjugation  
Synthetic tunability  
Optical memory

Conjugated microporous polymers (CMPs) are a new class of amorphous organic polymers with  $\pi$ -conjugated skeletons and persistent micropores.

The first conjugated microporous polymers with electrochromic feature (E-CMPs) was displayed in 2015.

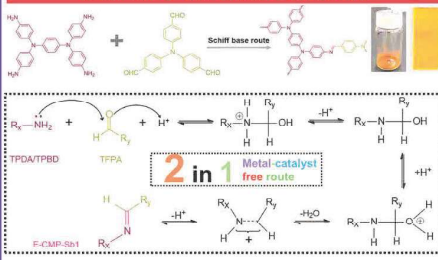
### Problem statement

- Current practices involves the *use of metal catalyst during the synthesis of E-CMPs*. Metal traces greatly hinders E-CMPs end use in electronics, and microelectronics.
- Arduousness of the currents methods to produce powder analogs* significantly limits E-CMPs characterization (to illuminate their microporous nature) through adsorption analyzers (or BET), powder X-ray diffractometer (PXRD) and transmission electron microscope (TEM).

Hmm...is it possible to parallelly produce E-CMP film and powder without metal catalyst pathway?

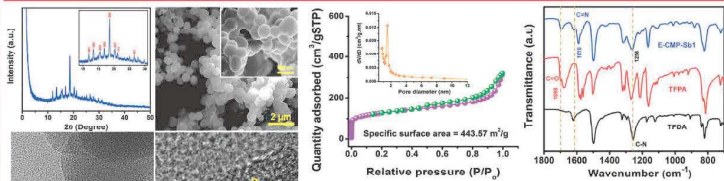


### Our two-in-one solution



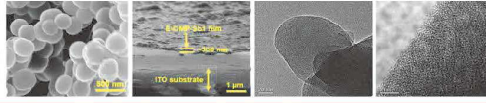
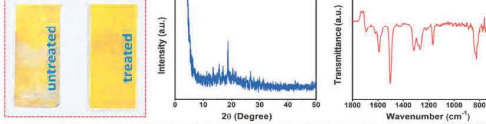
TPDA was selected as the donor (D) due to its tunability, strong redox activity, and previous utilization in the synthesis of electrochromic conductive polymers. TFPA was opted as an acceptor (A) owing to its versatility to offer stable conjugated linkage, which is hypothesized to enhance conductivity and boost charge transfer in the synthesized framework.

### Powder bulk & film characterization

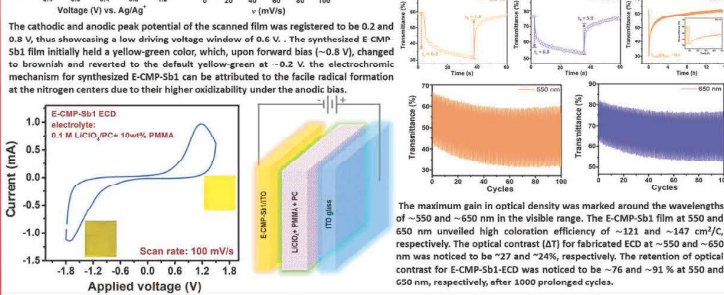
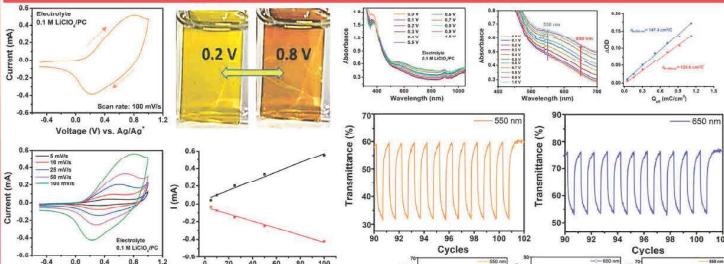


**Film:** The XRD spectra of E-CMP-Sb1 film, reflected a broad, amorphous hump in 10–30°, along with the presence of identical peaks previously witnessed for the amorphous powder analogs. Similarly, the FTIR spectra recorded for the E-CMP-Sb1 film registered identical band stretching (particularly at 1258 and 1621 cm<sup>-1</sup>) as witnessed earlier. Moreover, the FE-SEM side view of the film/substrate duo, revealed a film thickness of ~300 nm layered on the substrate surface. The film layer was found to be distributed uniformly over the conductive ITO substrate, though the topography varied at some locations. The TEM imaging confirmed the amorphous nature of the synthesized film, while the HR-TEM visual verified the presence of micropores in the framework.

The performed characterization for the film samples and their high resemblance with the powder analogs validates the formation of identical material during the synthesis.



### Electrochemical characterization



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### Summary & future prospects:

- The synthesis of a novel electrochromic CMP framework through a two-in-one approach has been demonstrated. Our utilized method avoids metal catalysts and parallelly generates powder and film analogs of E-CMP-Sb1, thus immensely relaxing their characterization. The characteristic porous nature of the synthesized E-CMP-Sb1 was revealed through BET and TEM analysis. The good coloration efficiency (650 nm) of ~147 cm<sup>2</sup>/C fairly approved the E-CMP-Sb1's candidature for electrochromic gadgets.
- The good tunability in the NIR region enables E-CMP-Sb1's use in military/defense applications. Further, the rich-memory retention feature broadens its scope in energy-saving devices. *Currently, we are working on the methods to achieve metal free E-CMPs with at least three-state electrochromism.*

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Acknowledgements



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