

# 2020「中线准净线獎學金」

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# Phase equilibria of Ag-Cu-Se-Te thermoelectric material

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## Introduction

Thermoelectric have attracted a lot of research interests primarily because of their potentials in enhancing the energy usage efficiency. Phase diagrams provide fundamental information and are essential for materials understanding and development. The Ag-Cu-Se-Te quaternary system is important for thermoelectric materials. There are many high performance thermoelectric materials in this system, such as  $Cu_2Te$ ,  $Ag_2Te$ ,  $Ag_2(Te,Se)$ , AgCuTe,  $Ag_5Te_3$ , and CuTe materials. The information of phase equilibria Ag-Cu-Se-Te is limited. Thus, the isothermal sections of Ag-Cu-Te at 600°C, 400°C and isothermal sections of Ag-Se-Te at 400°C, 250°C are carried out in this study.

## Results

## 1. Ag-Cu-Te isothermal section at 600°C

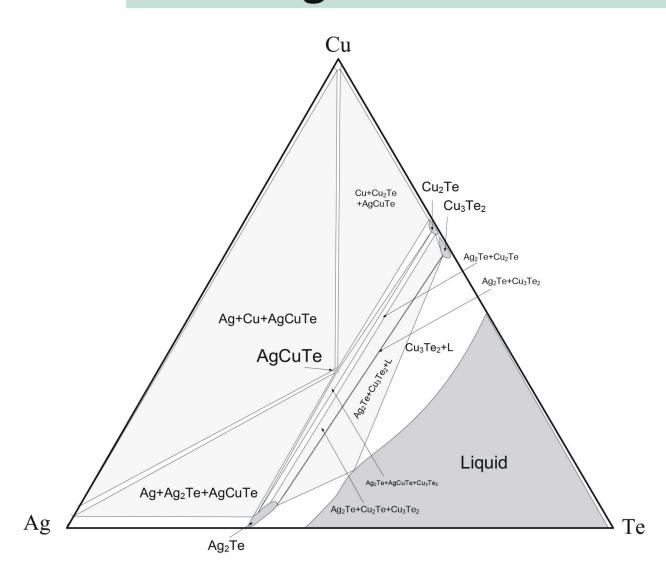
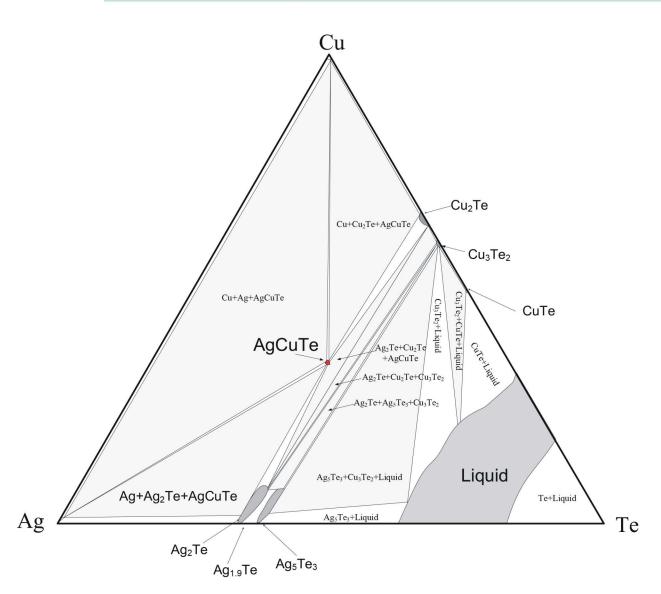


Fig.1: The determined isothermal section of Ag-Cu-Te ternary system at 600°C

Ag-Cu-Te alloys prepared and were equilibrated at 600°C. The phase equilibria of alloys those were determined as shown in Fig. 1. There are six tie-triangles and one ternary compound of AgCuTe phase was found at 600°C.

#### 2. Ag-Cu-Te isothermal section at 400°C



There are eight tietriangles and one ternary compound of AgCuTe phase was found at 400°C.

Ag-Cu-Te

The phase equilibria of

400°C were determined

and shown in Fig. 2.

alloys

Fig.2: The determined isothermal section of Ag-Cu-Te ternary system at 400°C

#### 3. Ag-Se-Te isothermal section at 400°C

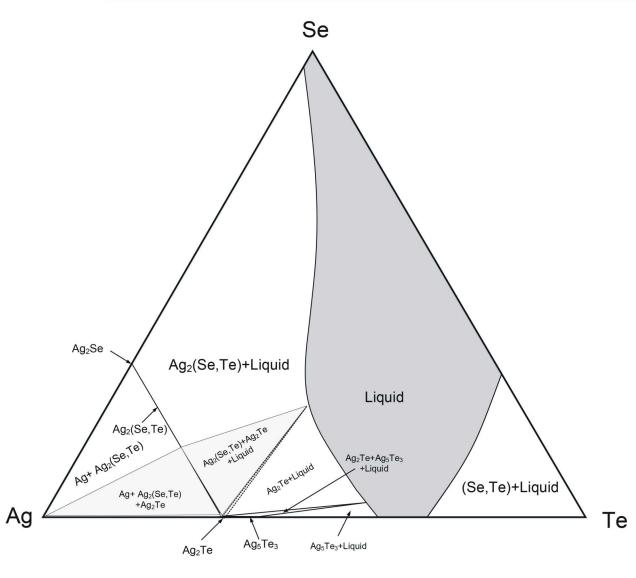


Fig.3: The determined isothermal section of Ag-Se-Te ternary system at 400°C

The isothermal section of Ag-Se-Te system was determined by analyzing the equilibrated alloys at 400°C. As shown in Fig. 3, there are three tietriangles in isothermal section at 400°C. The two phase region along the Ag<sub>2</sub>Se-Ag<sub>2</sub>Te is 52-88at% of Ag<sub>2</sub>Te.

# Se As shown in Fig. 4,

4. Ag-Se-Te isothermal section at 250°C

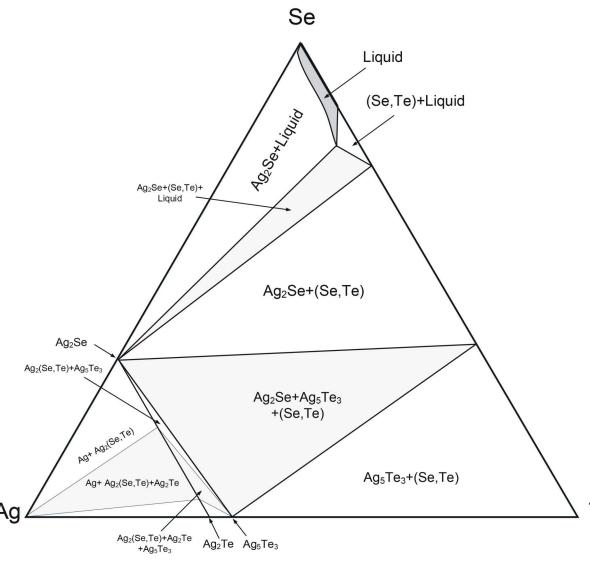


Fig.4: The determined isothermal section of Ag-Se-Te ternary system at 250°C

there are four tietriangles in isothermal section at 250°C. The two phase region along the Ag<sub>2</sub>Se-Ag<sub>2</sub>Te is 41-85at% of Ag<sub>2</sub>Te. A small liquid phase region is exist at the rich of Se side.

#### Acknowledgment

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#### Research experience

2016-2018: Master degree research project on Bi-In-Se system: (*Calphad Journal*. 68 (2020): 101744) and (*Journal of Alloys and Compounds* 779 (2019): 347-359). ChE NTHU.
2018-2019: Graduate assistant research in Institute of Physics in Academia Sinica
2019-now: PhD degree research assistant in ChE, NTHU.

